



Bulletin #: IMCTB-017

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Rev: A

Pages 1

Date: 6-9-2003

Technical Bulletin

Clutch Cover Screws

Affected Models: All models with wet clutch

Important

Read this service bulletin carefully and thoroughly before commencing work. If you do not understand the instructions or have questions, see your supervisor immediately. If you are unsure of any of the procedures, please contact your Indian Field Service Manager (FSM).

New Outer Primary Compatibility

As from 5-15-2003 a new outer primary will be fitted to all Indian motorcycles. The new outer primary is backward compatible with all older motorbikes, except for the 5 older clutch cover screws which cannot be used in conjunction a new outer primary.

When replacing the old outer primary with the new type, the five clutch cover screws (1/4"-20 UNC x 1-1/2" SHCS, p/n 96-866) MUST BE discarded, as they are too short to be used with the new primary. Five new screws (1/4"-20UNC x 1-3/4" SHCS, p/n 96-879) will be supplied with all new primary covers.

Primary Cover Identification

The new primary cover can be identified by the Indian logo, the part number "72-319" and by the date wheel embossed on the inside surface of the primary (A). It can also be identified on the outer surface by the 4 flats at the screw hole locations around the compensating sprocket area (B). Older primary covers DO NOT have the embossed logo etc and have a tear-drop design for the 4 screw hole locations.

