

Mounting Indian Head Replacement Lens

17 Simple steps to replace your plastic lens with this unbelievably cool solid glass replacement.

- 1) If the sun is shining (or not) go for a nice long ride and give the plastic Indian one last tour before retirement.
- 2) Remove the front fender *War Bonnet* and plastic lens.
- 3) Remove the plastic lens from the *War Bonnet* (look on the floor it probably fell out already).
- 4) With the *War Bonnet* upside down *GENTLY* (it is glass remember) put the replacement lens in place.
Make sure that the edge under the chin fits snugly against the bottom of the War Bonnet.
- 5) *Remind yourself that you are doing this to your bike and the new lens is much heavier than the original plastic piece and that I am not responsible for the mounting so if it falls out you're on your own. Also, there is no warranty expressed or implied as to the manufacture, materials or suitability for any use of this novelty item – say thanks to the lawyers for that sentence.*
- 6) Put the *War Bonnet* and plastic head back on your bike. Start your bike and head over to the hardware store and pick up some *Silicon II, clear*. If it is a nice day take the long route out and back – who amongst us doesn't know how to put on 20 miles for the 1 ½ trip to the Home Depot? **Do Not get cheap here, it is very important that you use Silicon II.**
- 7) So, now you're back, you have your tube of *Silicon II, clear* and you're ready to continue. Open the tube of *Silicon II, clear* and apply a bead of silicon to the top of the replacement lens where it (the silicon bead) will be inside of and firmly attached to the *War Bonnet*. If you go a little crazy here and get too much on, you can always trim it once it dries.
- 8) Holding the *War Bonnet* upside down *GENTLY* (it is glass remember) put the replacement lens in place.
Make sure that the edge under the chin fits snugly against the bottom of the War Bonnet. (Sounds suspiciously like step 4 above.)
- 9) With the lens in place, run a bead of *Silicon II, clear* along the bottom to form a complete seal between the lens and the *War Bonnet*.
- 10) *Repeat Step 5 two or three times. If you have any questions send me an email to howard@hegwer.com and I will give you a call.*
- 11) Now, looking at the back of the lens, run a bead of *Silicon II, clear* along the edge where the lens meets the metal of the *War Bonnet*.
- 12) Make certain that everywhere the glass touches the metal you have a firm seal. In fact, you should completely cover the bottom and back of the lens with *Silicon II, clear* just to insure the lens will hold firmly in place.
- 13) Let the *Silicon II, clear* set up completely (probably a day or so) and trim any of the excess.

14) **Please read this one** – it is the **single most missed step** in these instructions. Bend the bracket holding the light bulb back far enough to **allow clearance** so that you can replace the *War Bonnet* containing the new lens. ***The light will be located behind the new lens*** – DO NOT attempt to re-install with the new lens sitting directly on top of the bulb – something will break! Now, if you start bending the light bracket up and down it will break off – so Be Careful. This again is one of those areas where you're on your own if you screw it up.

- 15) Replace the *War Bonnet* and the two screws that hold it in place, then stand back and admire your **amazing dexterity** with tools and admit it – *That Howard does good work.*
- 16) Put Howard's Business card where you will always see it and if you know of **anyone anywhere** looking for a great gift idea, send them to my web site.
- 17) Come on - what are you waiting for? Give that beast some fire and go show it off – but remember *keep the rubber side down.*

Thanks



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